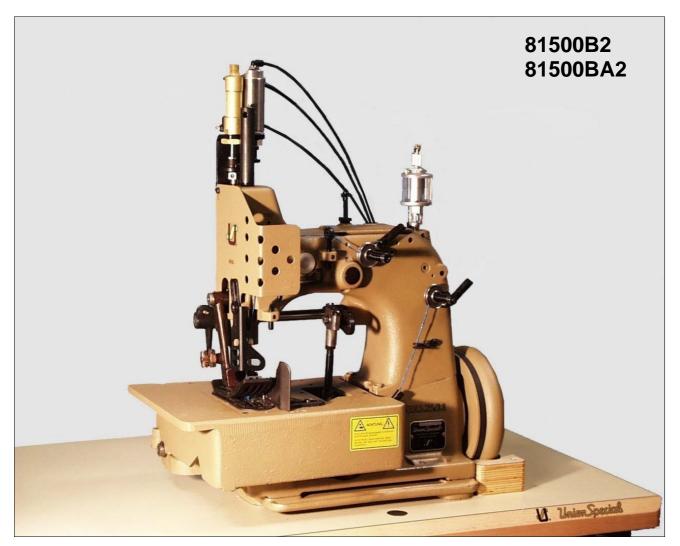


## SINGLE NEEDLE TWO THREAD OVEREDGING MACHINES WITH LOWER AND UPPER FEED

## HIGH NEEDLE STROKE SEWING MACHINES FOR STRONG SIDE SEAMS IN THE PRODUCTION OF CONTAINER BAGS



81500B or 81500BA with Sewing Table UN280A735L UN280A852L or UN280G132 81500B2 or 81500BA2 with Sewing Table UN280A735 UN280A852 or UN280G132

• STURDY • EFFICIENT • RELIABLE • FAST



81500B 81500BA 81500B2 81500BA2

## SINGLE NEEDLE TWO THREAD OVEREDGING MACHINES with Lower and Upper Feed

STITCH RANGE: STANDARD SETTING: SEWING CAPACITY: STANDARD NEEDLE 81500B, B2: STANDARD NEEDLE 81500BA, BA2: MAXIMUM SPEED: **SEAM SPECIFICATION :** 

6.3 to 13 mm 10 mm up to 19 mm (depending on seam width) 9859G 300/120 9859G 430/172 1400 RPM (depending on sewing operation) 502 SSa-1

Machine Style	Description	Application	Threads for Needle and Looper	Required Installation
81500B 81500BA	Single needle overedging machine with lower and upper feed. Standard overedge seam width: 19 mm, sewing capacity 16 mm. Parts included for seam width: 10, 12, and 15 mm, sewing capacity 19 mm Guides for filler cord from the top and / or from below for sealing the needle punctures are a- vailable as extra order parts.	For matched side seams on heavy bag fabrics.		UN280A735L/UN280A852L Sewing table for non-sub- merged installation of the machine with clutchless electronic drive. Electro-pneumatic presser foot lifter. UN280G132 Sewing table for non-sub- merged installation of the machine with clutch motor. Mechanical presser foot lif- ter, treadle operated.
81500B2 81500BA2	Single needle overedging machine without any thread chain cutter. Lower and upper feed. Standard overedge seam width: 19 mm, sewing capacity 16 mm. Parts included for seam width: 10, 12, and 15 mm, sewing capacity 19 mm Electro-pneumatically operated presser foot and upper feed dog lifter. Pneumatic presser foot spring. Guides for polypropylene filler cord from the top and / or from below for sealing the needle punctures.	For matched side seams on heavy CON- TAINER BAG Polypro- pylene fabrics. Stops adjustable in needle up and down position with simulta- neously lifting the presser foot and up- per feed dog.		UN280A735/UN280A852 Sewing table for non-sub- merged installation of the machine with clutchless electronic drive. UN280G132 Sewing table with clutch motor. (Pneumatic presser foot lifter, treadle operated).

For many years UNION SPECIAL is well known for producing sturdy and long lasting sewing machines for the production of Big Bags (FIBCs). As a leading partner for the CONTAINER BAG manufacturers it is our obligation to serve you with the finest in quality and performance.

With the machine styles 81500B, BA, B2 and BA2 we offer you top products based on our long experience.

High Seam Strength

- **High Sewing Capacity**
- Low Thread Consumption •
- Easy Handling •
- High Sewing Speed and
- **Positive Feeding** •
- Low Maintenance •
- Low Wear and Tear •

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